



CATEGORY DEFINITION

Surface finishing hand pads and rolls are made of a non-woven nylon web impregnated with abrasive grain and resin bond.

- APPLICATIONS:** Light- to heavy-duty cleaning, deburring, blending, polishing, and finishing of metal, wood, composite, plastics, stone, solid surface and painted surfaces.
- ABRASIVE GRAIN:** Aluminum Oxide, Silicon Carbide
- GRIT RANGE:** Medium (M), Fine (F), Very Fine (VF), Ultra Fine (UF), Micro Fine (MF), Non-Abrasive (-)
- HAND PAD FEATURES:**
- Flexible; conform to work surface
 - Gentle action easily removes flashing or burrs without affecting dimension of workpiece
 - Non-loading; constant supply of new cutting edges
 - Non-rusting; no workpiece contamination
 - Resilient construction; long life, increased productivity; solvent resistant; waterproof
- SPONGE PAD FEATURES:**
- Non-woven material is laminated to a long-lasting sponge for the convenience of 2 pads in one
 - Superior replacement for steel wool
- ROLL FEATURES:**
- Economical alternative to cut pads
 - Can be cut to specific sizes

APPLICATION/GRIT RECOMMENDATION GUIDE

← MORE AGGRESSIVE, ROUGHER FINISH

LESS AGGRESSIVE, FINER FINISH →

PRODUCT #: #740
 COLOR: DARK TAN
 DESCRIPTION: HEAVY DUTY
 ABRASIVE: AO
 GRIT SIZE: Medium 100 - 150
 STEEL WOOL EQUIVALENT: 4 Extra Coarse

										
	#740	#746	#644	#747	#796	#635	#748	THIN-FLEX VF	THIN-FLEX UF	#456
	DARK TAN	GRAY	MAROON	MAROON	GREEN	GRAY	GRAY	MAROON	GRAY	WHITE
	HEAVY DUTY	BLENDED	GP - FINE	GP PLUS - VERY FINE	SCOURING	CLEAN & FINISH	FINAL SHINE	CLEANING	CLEANING	CLEANING
	AO	SC	AO	AO	AO	SC	SC	AO	SC	Non-Abrasive
	Medium 100 - 150	Medium 100 - 150	Fine 180 - 220	Very Fine 240 - 360	Very Fine 240 - 360	Ultra Fine 400 - 600	Micro Fine 800 - 1200	Very Fine 240 - 360	Ultra Fine 400 - 600	Non-Abrasive - - - -
	4 Extra Coarse	3 Coarse	2 Medium Coarse	1 Medium	0 Fine	00 Very Fine	00 Very Fine	00 Very Fine	000 Extra Fine	0000 SuperFine
APPLICATIONS:	<ul style="list-style-type: none"> • Smear-free Clean Bond technology • 2X life • Most durable and aggressive cutting pad • Heavy-duty removal - rust - oxidation • Deburring 	<ul style="list-style-type: none"> • Blending and deburring - welds - aluminum - stainless 	<ul style="list-style-type: none"> • Cleaning and deburring - machinery - metal parts - plastic - solid surface - stone 	<ul style="list-style-type: none"> • Light cleaning, deburring and finishing - machinery - metal parts - solid surface - stone 	<ul style="list-style-type: none"> • Removing stains, marks, rust, corrosion or oxidation from stainless equipment • Light cleaning of metal surfaces 	<ul style="list-style-type: none"> • Light cleaning and finishing of most surfaces - steel, aluminum - denibbing plastic - scuffing acrylics 	<ul style="list-style-type: none"> • Final finishing - final rub on wood - final blend on metal - final finish on plastics and acrylics 	<ul style="list-style-type: none"> • Maximum flexibility for consistent finishes • Cleaning blending, finishing, and deburring in woodwork, metalwork, MRO, and synthetic applications 	<ul style="list-style-type: none"> • Maximum flexibility for consistent finishes • Cleaning blending, finishing, and deburring in woodwork, metalwork, MRO, and synthetic applications 	<ul style="list-style-type: none"> • Scratch-free cleaning - metal - fiberglass - stone - solid surface - ceramic • Wood - highlighting - rubbing

CROSS REFERENCE GUIDE

← COARSER

FINER →

	#740	#746	#644	#747	#796	#635	#748	Thin-Flex VF	Thin Flex UF	#456
NORTON	#740	#746	#644	#747	#796	#635	#748	Thin-Flex VF	Thin Flex UF	#456
3M	7440	7446	64659	7447/8447 Production Hand Pad	96	64660	7448	Multi-Flex Maroon	Multi-Flex Gray	7445
Camel	Tan	-	-	Maroon	Green	-	Grey	-	-	White
Mirka	-	-	-	Maroon/Red VF	-	-	-	Mirlon Total Maroon	Mirlon Total Gray	-
Sait	Brown	-	-	Maroon	Green	-	Gray	-	-	-
SIA	6912 Brown	6712 Grey	-	6912 Maroon	6312 Green	-	-	-	-	-
Standard	HD-Tan AO	-	-	GP-Maroon VF	Green-AO	HP-VF	UF Gray	-	-	Cleaning White



AVAILABILITY

SIZE (W x L)	COLOR	DESCRIPTION	ABRASIVE	GRIT SIZE	STD. PKG.	TIER:		
						BEST	BETTER	GOOD
BRAND:					Norton			
					PART #	PART #	PART #	
Hand Pads								
4-1/2 x 9	Maroon	Thin Flex Cleaning Pad	A/O	VF	25	66623398062		
	Grey	Thin Flex Cleaning Pad	S/C	UF	25	66623398063		
6 x 9	Dark Tan	740 Heavy-Duty Pad IMPROVED!	A/O	Med	40			66261074000
	Gray	746 Blending Pad	S/C	Med	40			66261074600
	Maroon	777 General Purpose Very Fine Pad	A/O	VF	60			66261077700
	Maroon	747 General Purpose Plus Pad	A/O	VF	60		66261074700	
	Maroon	847 General Purpose Plus Perforated Pad	A/O	VF	60		66261084700	
	Green	796 Scouring Pad	A/O	VF	60			66261079600
	Lt. Green	696 Food Pro Pad	A/O	VF	60			66261069600
	Gray	851 General Cleaning Pad	S/C	VF	40			66261085100
	Gray	635 Clean & Finish Pad	S/C	UF	60			66261063500
	Gray	748 Final Shine Pad	S/C	MF	60			66261074800
White	456 Cleaning Pad	None	-	60			66261045600	
Hand Pad Holder								
3-1/4 x 5-1/2	N/A	Hand Pad Holder			10			66261047583
Rolls								
4" x 30 Ft.	Maroon	High Strength Roll	A/O	M	3		66261006358	
	Dark Tan	740 Heavy-Duty Roll IMPROVED!	A/O	M	3			66261010081
	Maroon	644 General Purpose Fine Roll	A/O	F	4			66261058364
	Maroon	777 General Purpose Very Fine Roll	A/O	VF	4		66261006373	66261058361
	Maroon	747 General Purpose Plus Roll	A/O	VF	4		66261051701	
	Gray	851 General Cleaning Roll	S/C	VF	4			66261058360
	Gray	635 Clean & Finish Roll	S/C	UF	5			66261058357
6" x 30 Ft.	Maroon	High Strength Roll	A/O	M	2		66261005182	
	Maroon	747 General Purpose Plus Roll	A/O	VF	3		66261016430	
	Maroon	777 General Purpose Very Fine Roll	A/O	VF	3		66261004281	66261058376
	Gray	851 General Cleaning Roll	S/C	VF	3			66261058377
2" x 15 Ft. Handy Roll Pack	Assorted	1 each A/O Fine, A/O VF, SC MF	-	-	1			66261008108
Scouring Pads/Sponges								
3-1/4 x 6-1/4 x 3/4	Green/Yellow	893 Scour-N-Sponge Pad	A/O	VF	40			66261059403
3-1/4 x 6-1/4 x 3/4	White/Yellow	875 Clean-N-Sponge Pad	None	-	40			66261059402



Put Our Technology To Work!

UPGRADED PERFORMANCE Norton Bear-Tex 740 Hand Pad

Revolutionize your operation with our technological breakthrough for aggressive and rough metalworking applications. Our Clean Bond resin technology makes 740 heavy-duty hand pads more aggressive and durable than ever before.

FEATURES & BENEFITS

- Up to two times more life vs. competitive and former Norton products
- Increased grain retention for increased cutting capabilities
- Ultra flexible resin for added user comfort
- Ultra conformable for superior surface finish consistency

Our 740 series of products are available in non-stock sizes and shapes. Contact your Norton sales representative for samples.