



WATER-ACTIVATED TAPES



i tape



WATER-ACTIVATED TAPES

For more than 100 years, IPG®'s water-activated tape product line has focused on innovative and technologically sound product developments.

We have led the packaging industry with unique advances in processing technology and development of patented adhesives. IPG is a pioneer in the manufacturing of reinforced carton-sealing tapes and the first die-coater of reinforced laminates.

MARKETS

- Aerospace
- Appliance
- Automotive Aftermarket
- Food Processing
- Fulfillment
- General Manufacturing
- Transportation

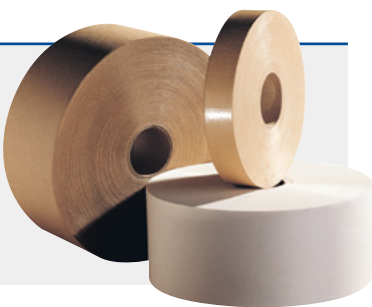
ADVANTAGES

- Provides tamper-evident seal
- Difficult to remove without leaving obvious signs of tampering
- Easy to print on
- Retains integrity if punctured
- Can be used in dusty or dirty environments
- Maintains seal in extremes of cold, heat, light, & humidity
- One strip produces a sturdy seal

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Sealing lightweight or standard sized packages or cartons that will be shipped in unitized loads or full pallets.



5 REINFORCED TAPES

Sealing overstuffed cartons, recycled cartons, non-unitized cartons, and heavyweight cartons.



7 PRINTED TAPES

Enhance product offerings to end-user, making their product stand out from the competition.



9 BOX MAKER'S TAPE

Sealing manufacturer's joints or corrugated cartons in a box-making factory.



9 RED ALERT

Help prevent theft, pilferage, and contamination.



10 WAT DISPENSERS

Machines that can output water-activated tape faster and easier than ever before.



The Industry Leader in High Performance Water-Activated Tapes

Most pressure-sensitive tapes take time to develop a "destructive" bond when applied to a porous substrate surface. Water-activated tapes bond instantly to both virgin and recycled fiber (corrugated carton, paper, etc.) surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package.

Different situations call for different carton sealing systems. Intertape® brand water-activated tapes are specifically designed for each individual application. Our reinforced products are available in non-printed, stock prints and custom print grades. They all have one common feature...uncompromising quality.

BEST USES

- Cartons containing heavy items
- Individual or different sized cartons
- Contents requiring protection from tampering or pilferage
- Automated or semi-automated case sealing



PAPER TAPES

Designed for fast, permanent adhesion and superior strength. Cracking of the adhesive surface provides our paper tape with excellent flexibility for sealing carton corners, edges and irregular surfaces. Use Intertape® brand paper tapes to seal lightweight or standard sized packages or cartons that will be shipped in unitized loads or full pallets.

BENEFITS

- **Aggressive Bond** – our starch-based adhesive aggressively bonds to corrugated cartons, even in dusty or dirty environments.
- **Available in Various Colors & Patterns** – ideal for organizing your stock and rotating your inventory.
- **Custom Printing** – advertise your company and products, provide directions for freight handlers and improve the appearance of your package.
- **Protection** – a carton sealed with our paper tape can't be opened without leaving a broken seal.

PAPER TAPES

STYLE	DESCRIPTION	GRADE	WIDTHS	PAPER WEIGHT	COLORS	ROLLS PER CASE	CASES PER PALLET
			inches	lbs			
Convoy Heavy Duty	Recommended uses: Sealing medium weight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Carton sealing for unitized cartons (pallets). Paper splicing and food products packaging. Use when high strength or reinforced tape is not required.	Heavy Duty	2	85	Natural	2" - 375' - GSI-15 PACK	60
			3			3" - 375' - GSI-10 PACK	60
Convoy Medium Duty	Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).	Medium Duty	70mm	55	Natural White	70mm - 600' - GSI-10 PACK	60
			1½			1½" - 600' - GSI-20PACK	60
			2			2" - 600' - GSI-14 PACK	60
			2½			2½" - 600' - GSI-12 PACK	60
			3			3" - 600' - GSI-10 PACK	60
Convoy Light Duty	Recommended uses: To pack a lightweight inner carton in a master carton. To seal retail carry-out packages. Retail gift wrap stations. As a dust seal. Delicatessens, meat and produce packaging. To tape and hold assembly packaging.	Light Duty	1	40	Natural White	1" - 500' - GSO-30 PACK	63
			1½	35		1½" - 500' - GSO-20 PACK	63

All product grades available in other sizes upon request.

REINFORCED TAPES

Available in a wide variety of sizes and product construction, Intertape® brand reinforced tapes are designed to provide consistent performance in carton sealing applications where durability, extra strength and reliability are required. Extra strong fiberglass yarns are bonded between the high tensile strength sheets for an extra margin of strength.

BENEFITS

- **Secure Bond** – testing proves our tape bonds faster than any competitor's of like construction.
- **All Weather Use** – not affected by extreme hot or cold temperatures.
- **Superior Strength** – fiberglass yarns seal your cartons with an extra measure of strength.
- **Takes on the Dust** – our starch based adhesive absorbs dust and bonds securely to the carton. Sealing the seam also acts as a dust barrier.
- **Pilferage Proof** – fiber will be irreparably damaged upon tape removal.

REINFORCED TAPES

STYLE	DESCRIPTION	WIDTHS	TOP/BOTTOM PAPER WEIGHT	COLORS	BASIS REINFORCEMENT	ROLLS PER CASE	CASES PER PALLET
		inches	lbs/lbs				
Gorilla	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to heavyweight carton up to 85 lbs.	3	30/25	Natural	MD - (3-2-3-2-3) 110 fiberglass on 15mm spacing CD - 75 fiberglass on .55" spacing	3" - 400' - 10 PACK	60
Tru-Test	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, average weight carton up to 65 lbs.	2½	30/25	Natural White	MD - (3-2-3-2-3/ 2-3-2-3-2) 110 fiberglass on 15mm spacing CD - 150 fiberglass on .55" spacing	2½" - 450' - 12 PACK	60
		3	30/25			3" - 375' - 8 PACK	60
						3" - 450' - 10 PACK	60
Carton Master	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, average weight carton up to 45 lbs.	2½	25/25 25/25	Natural White	MD - (2-1-2-1-2/1-2-1-2-1) 110 fiberglass on 15mm spacing CD - 150 fiberglass on 1.10" spacing	2½" - 450' - 12 PACK	60
		3				3" - 375' - 8 PACK	60
						3" - 450' - 10 PACK	63
						3" - 500' - 12 PACK	45
Classic	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, average weight carton up to 35 lbs.	70mm	23/25	Natural White	MD - (1-1-1-1-1) 110 fiberglass on 15mm spacing CD - 150 fiberglass on 1.10" spacing	70mm - 114m - 8 PACK	84
		76mm	30/25			70mm - 137m - 10 PACK	63
						76mm - 137m - 10 PACK	63

REINFORCED TAPES

REINFORCED TAPES

STYLE	DESCRIPTION	WIDTHS	TOP/BOTTOM PAPER WEIGHT	COLORS	BASIS REINFORCEMENT	ROLLS PER CASE	CASES PER PALLET
		mm	lbs/lbs				
Medallion	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight carton up to 30 lbs.	70	20/25	Natural White	MD - (1-1-1-1/1-1-1-1-1) 75 fiberglass on 15mm spacing CD - 150 fiberglass on 1.10" spacing	70mm - 114m - 8 PACK	84
		72	25/25			70mm - 137m - 10 PACK	63
		76				70mm - 183m - 10 PACK	60
						72mm - 500' - 6 PACK	60
						76mm - 114m - 8 PACK	84
						76mm - 137m - 10 PACK	63
Legend	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight carton up to 25 lbs. Available for custom printing.	60	20/25	Natural White	MD - (1-1-1-1/1-1-1-1-1) 110 fiberglass on 15mm spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	60mm - 137m - 12 PACK	63
		70	25/25			70mm - 137m - 10 PACK	63
		72				70mm - 152m - 6 PACK	84
						70mm - 183m - 10 PACK	60
Venom	Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light weight cartons up to 24 lbs.	70	20/23	Natural	MD - (1-1-1-1) 110 fiberglass CD - polyester 1.10" spacing	60mm - 137m - 12 PACK	63
						70mm - 137m - 10 PACK	63
						70mm - 152m - 6 PACK	84
						70mm - 183m - 10 PACK	60

REINFORCED CONSTRUCTION PAPER

Item Number	DESCRIPTION	IMPERIAL SIZE		METRIC SIZE		ROLLS PER PACK	ROLLS PER PALLET
		in	ft	m	m		
K73217	• Used as protection for finished floors, countertop, stairs, and other surfaces during new construction and remodeling	24	300	0.6	91.4	1	42
K73214		36	300	0.9	91.4	1	42
K73125	• Laminated heavy duty kraft paper reinforced with filaments	48	300	1.2	91.4	1	42
K73213	• Skid and slip resistant, tear resistant, moisture resistant	72	300	1.8	91.4	1	42



PRINTED TAPES



Add a QR Code to your custom print to promote any facet of your business!

Custom Prints are available specific to end-user requirements (or our stock prints to enhance identification or messaging). These may include logos, designs, colors, text, etc. The Custom Print program enhances product offerings to the end-user that separates their product from the competition. We can turn around custom prints in as little as ten days in minimums as low as six cases. IPG's Graphics Department is more than willing to help design specific artwork for a customer.

DIAGONAL STRIPES

STYLE	GRADE	COLORS	WIDTH x LENGTH		ROLLS PER CASE	CASES PER PALLET
			inches	feet		
K2137P050	#160 Medium Duty Paper	Red Stripes	2.5	600	12	60
K2137P055	#160 Medium Duty Paper	Yellow Stripes	2.5	600	12	60
K2137P058	#160 Medium Duty Paper	Orange Stripes	2.5	600	12	60
K2137P057	#160 Medium Duty Paper	Bright Blue Stripes	2.5	600	12	60
K2137P052	#160 Medium Duty Paper	Bright Green Stripes	2.5	600	12	60
K2139P050	#160 Medium Duty Paper	Red Stripes	3	600	12	60
K2139P055	#160 Medium Duty Paper	Yellow Stripes	3	600	12	60
K2139P058	#160 Medium Duty Paper	Orange Stripes	3	600	12	60
K2139P057	#160 Medium Duty Paper	Bright Blue Stripes	3	600	12	60
K2139P052	#160 Medium Duty Paper	Bright Green Stripes	3	600	12	60

STOCK DESIGNS

STYLE	GRADE	PRINTED MESSAGE	WIDTH x LENGTH		ROLLS PER CASE	CASES PER PALLET
			inches	feet		
K2485P001	#223 Reinforced	Stop - Caution	70mm	450	10	63
K7000P426	#240 Reinforced	Made in the USA	72mm	600	10	60
K2525P195	#260 Reinforced	Warning	3	600	10	60
K7000P508	#240 Reinforced	Warning	72mm	600	10	60
K2525P293	#260 Reinforced	Fragile	3	600	10	60
K2559P202	#260 Reinforced	Crafted With Pride	3	600	10	60
K2034P577	#140 Light Duty Paper	Safe Handling	1	600	30	63
K2036P185	#140 Light Duty Paper	Safe Handling	1.5	600	20	63
K2034P190	#140 Light Duty Paper	Not For Sale	1	600	30	63
K2034P191	#140 Light Duty Paper	Thank You	1	600	30	63
K2420P001	#270 Reinforced	Red Alert	3.18	600	10	60

PRINTED TAPES

SOLID COLORS

STYLE	GRADE	COLORS	WIDTH x LENGTH		ROLLS PER CASE	CASES PER PALLET
			inches	feet		
K7450P144	#260 Reinforced	Red	3	450	10	63
K7453P795	#260 Reinforced	Green	3	450	10	63
K7453P797	#260 Reinforced	Yellow	3	450	10	63
K2763P001	#260 Reinforced	Bright Green	3	450	10	63
K2125P047	#160 Medium Duty Paper	Red	2.5	600	12	60
K2876P581	#160 Medium Duty Paper	Green	2.5	600	12	60
K2202P032	#160 Medium Duty Paper	Yellow	2.5	600	12	60
K2876P580	#160 Medium Duty Paper	Orange	2.5	600	12	60
K2799P615	#160 Medium Duty Paper	Pale Blue	2.5	600	12	60
K2800P756	#160 Medium Duty Paper	Red	3	600	10	60
K2867P624	#160 Medium Duty Paper	Green	3	600	10	60
K2867P621	#160 Medium Duty Paper	Yellow	3	600	10	60
K2867P623	#160 Medium Duty Paper	Orange	3	600	10	60
K2800P713	#160 Medium Duty Paper	Pale Blue	3	600	10	60



BOX MAKER'S TAPE



Box Maker's tapes are used to seal manufacturer's joints on corrugated cartons in a box-making factory. The products work well on recycled cartons, in addition to virgin board. Available in long length rolls, the Box Maker's tapes accommodate continuous application, work on small to large carton joints and improve productivity. All Purpose tape (281 Grade) is available in natural, and white colors.

Central has two grades of quality Box Maker's tapes:

- All Purpose - 281 Grade
- Heavy Duty - 283 Grade

Product specifications are available from your Packaging Specialist or IPG's Technical Service Department.

RED ALERT®

270 Red Alert® – Just what the doctor ordered to help prevent theft, pilferage and contamination!

FEATURES AND BENEFITS

- Bonds with corrugated cartons and offers the most secure adhesive tape closure system available in the market today
- Ideal for a variety of climate conditions
- Wide range of operating temperatures - will consistently perform between 0°F and 120°F
- Ideal for:
 - dusty environments
 - corrugate with high post consumer contents
 - corrugate that has previously been sealed and must be securely resealed



OVERSIZED



REINFORCED



KRAFT COLORED



CARTON SEALING



WATER-ACTIVATED



CUSTOM PRINTABLE

WAT DISPENSERS

IPG® has developed machines that address all your previous unfulfilled needs in the market. Closing cartons with water-activated tapes has become faster and easier. Better Pack® is a leading brand in water-activated tape dispensers thanks to unmatched innovation, quality, design, and reliability. Interpack™ is a brand of case sealers that can output high speeds, needs low maintenance, and possesses low cost.

WAT TABLE TOP DISPENSERS

Better Pack® 555e Series

- Highly Productive, Durable and UL Listed
- Created for fast-paced packaging environments where increased productivity, efficiency and carton sealing output is needed

Better Pack® 333 Plus

- World's #1 selling Manual WAT Tape Dispenser
- Perfect for light-to-medium -volume packaging areas and accommodates both reinforced and non-reinforced tapes



WAT CASE SEALER

RSA 2024-WAT (Random AUTO H2O® WAT Case Sealer)

- Designed to process different sized cases using industrial sized water-activated rolls
- Ergonomic and user-friendly operation
- Fast processing rate of 10-12 cases/min



DO IT RIGHT!

FIRST TIME. EVERY TIME.



ONE
STRIP OF TAPE
(on top and bottom)



MULTIPLE
STRIPS OF TAPE
(on top and bottom)

WATER-ACTIVATED TAPE

BETTER. Print a custom marketing message and/or QR code to drive your brand.

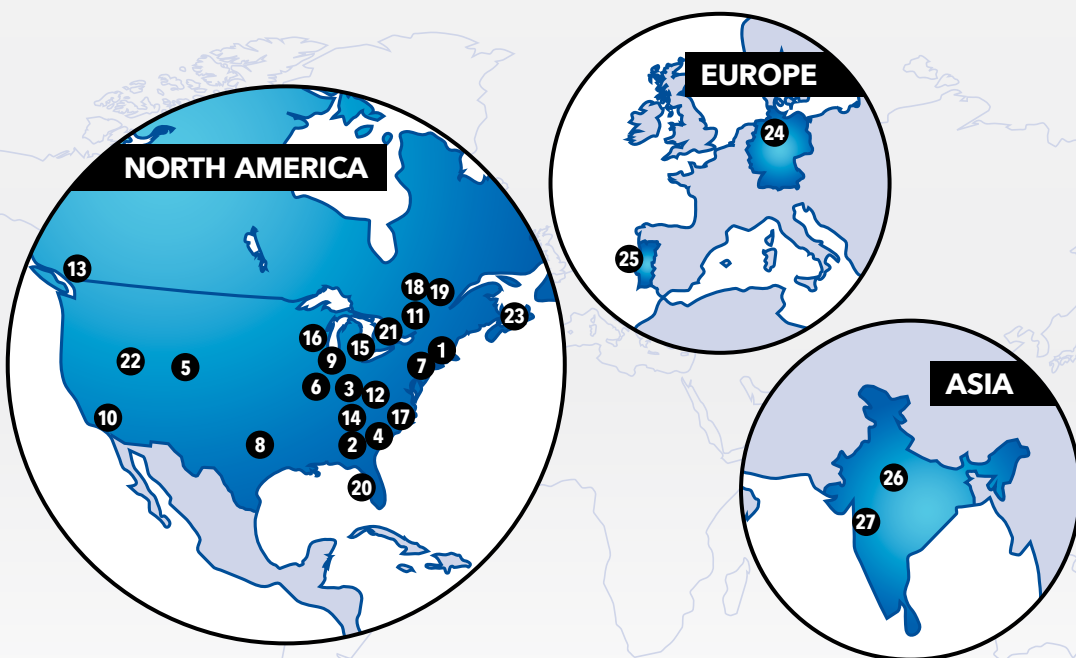
FASTER. Only 1 strip is needed to secure each end of a box versus 2 or more strips of regular packing tape.

STRONGER. Reinforced with crossing fibers and an adhesive that “welds” to corrugate boxes. Performs the same on high recycled content. Reduces shrink and pilferage.



CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper- and film-based pressure sensitive and water-activated tapes, polyethylene and specialized polyolefin films, protective packaging, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 3,400 employees with operations in 27 locations, including 20 manufacturing facilities in North America, two in Asia and one in Europe.



NORTH AMERICA

1. Ansonia, CT ■
2. Atlanta, GA ●
3. Bardstown, KY ●
4. Blythewood, SC ●
5. Brighton, CO ●
6. Carbondale, IL ●
7. Carlstadt, NJ ●
8. Carrollton, TX ●
9. Chicago, IL ●
10. Corona, CA ●
11. Cornwall, ON ●

NORTH AMERICA

12. Danville, VA ●▲
13. Delta, BC ●
14. Johnson City, TN ●
15. Marysville, MI ●
16. Menasha, WI ●
17. Midland, NC ●
18. Montreal, QC ★
19. Montreal, QC ●
20. Sarasota, FL ☆
21. Toronto, ON ●
22. Tremonton, UT ●
23. Truro, NS ●

EUROPE

24. Flensburg, Germany ▲
25. Porto, Portugal ●

ASIA

26. Chopanki, India ●
27. Daman, India ●

- Manufacturing
- Machine Assembly
- ▲ Distribution
- ★ Corporate Headquarters
- ☆ Executive Headquarters